

## GENERAL

**ALIAVA** The AVF250S series is a Micro float flowmeter developed by ALIA, with simple structure and easy installation, which is very suitable for the measurement of small flowrate of gas or liquid. The design of the trimming needle valve is convenient to adjust the flowrate. Combined with the flow regulator, the flow purge device is formed to achieve constant flowrate output. The AVF250S is widely used in petrochemical, oil refining, fertilizer, steel, medicine and other industries.

## FEATURES

- Measuring liquids or gases
- Local measurement, setting and monitoring of very low flow rates
- LCD display with 4-20 mA output and Hart communication
- 1/4" NPTF, 1/2" NPTF, Compression Fittings or Flange connection
- Needle valve for flow regulation
- High resistance to pressure and temperature
- Flow regulators are used to provide constant flow rates in the case of variable inlet or outlet pressures

## STANDARD SPECIFICATION

- Size : 10 mm
- Measuring Range
  - Liquid : 0.1-120 L/hr
  - Gas : 16-3800 L/hr
- Turndown Ratio : 10:1
- Accuracy : +/-4.0% FS (Standard)  
: +/-2.5% FS (Optional)
- Repeatability : +/-1.0% FS
- Material
  - Tube : Stainless Steel 316L
  - Float : Stainless Steel 316L or Titanium
  - Housing : Aluminum Alloy
- Max. Pressure : 100 kgf/cm<sup>2</sup>
- Temperature : -25~150 °C  
: -25~120 °C (LCD Display)  
: 20~150 °C (Flow Regulator)
- Ambient Temperature : -25~60 °C
- Viscosity : Max. 3 CP
- Process Connection
  - Thread : 1/4" NPTF, 1/2" NPTF
  - Compression Fittings : 6 mm / 8 mm / 10 mm / 12 mm
  - Flange 15 mm : JIS 10K / JIS 20K / JIS 40K  
: ANSI 150# / ANSI 300# / ANSI 600#  
: DIN PN10 / PN16 / PN40

- Local Display : Mechanical Indicator
- Digit Display : 5 Digit Flowrate  
: 7 Digit Totalizer
- Keypad : 3 internal keys for programming and display control
- Current Output : 4-20 mA (2-Wire)  
Load : Rohm=(VDC-12) \* 50 Ω
- Limit Switches : 2-Wire NAMUR  
: 3-Wire transistor
- Power Supply : 12-32 VDC
- Protection Class : IP67  
: Intrinsically Safe, Ex ia IIC T6
- Communication : HART signal (Compatible)  
: RS485 (MODBUS Protocol)
- Data Storage : Operation parameters and totalizer figures are stored by EEPROM for more than 10 years
- Cable Entry : Standard: M16 \* 1.5 Option: 1/2" NPTF
- Option : Flow Regulator / Valve  
Position : On Inlet / On Outlet
- Flow Regulator
  - Diaphragm Material : PTFE, P≤1.5 MPa, T≤70 °C  
: Rubber, 1.5 MPa<P≤4 MPa, T≤150 °C  
: 316L, 4 MPa<P≤10 MPa, T≤150 °C

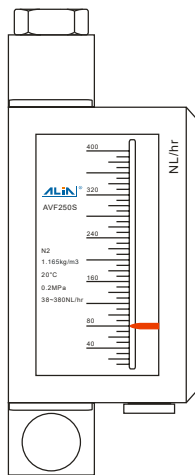


**FLOW RANGE**

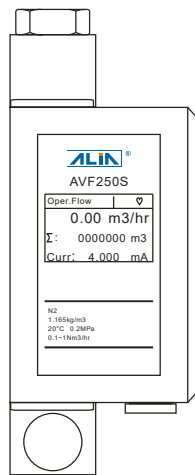
| Size  | Float No. | Cones (mm) | Water, 20 °C | Air, 0 °C, 1 ATM | Pressure Loss (kPa) |      |
|-------|-----------|------------|--------------|------------------|---------------------|------|
|       |           |            | L/hr         | L/hr             |                     |      |
| 10 mm | 3/8"      | F10.01     | 1            | -                | 1.6 - 16            | 1.7  |
|       |           | F10.02     | 1            | -                | 3.5 - 35            | 1.7  |
|       |           | F10.03     | 1            | 0.1 - 1          | 5.2 - 52            | 3.1  |
|       |           | F10.04     | 1            | 0.3 - 3          | 9 - 90              | 6.6  |
|       |           | F10.05     | 2.5          | 0.6 - 6          | 18 - 180            | 6.6  |
|       |           | F10.06     | 2.5          | 0.9 - 9          | 30 - 300            | 2.7  |
|       |           | F10.07     | 2.5          | 1.5 - 15         | 50 - 500            | 5.5  |
|       |           | F10.08     | 2.5          | 2 - 20           | 61 - 610            | 5.5  |
|       |           | F10.09     | 2.5          | 2.5 - 25         | 80 - 800            | 5.5  |
|       |           | F10.10     | 2.5          | 3.2 - 32         | 102 - 1020          | 6.6  |
|       |           | F10.11     | 2.5          | 4 - 40           | 126 - 1260          | 4.2  |
|       |           | F10.12     | 4.5          | 5.8 - 58         | 180 - 1800          | 8.5  |
|       |           | F10.13     | 4.5          | 7 - 70           | 222 - 2220          | 11.7 |
|       |           | F10.14     | 4.5          | 9 - 90           | 270 - 2700          | 11.7 |
|       |           | F10.15     | 4.5          | 10.5 - 105       | 330 - 3300          | 16.6 |
|       |           | F10.16     | 4.5          | 12 - 120         | 380 - 3800          | 19   |

Note: Float: the material for F10.01-F10.11 is Titanium, the material for F10.12-F10.16 is 316L.

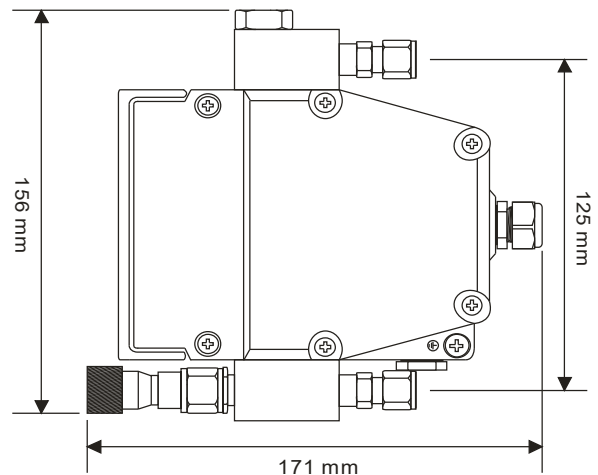
**DIMENSIONS**



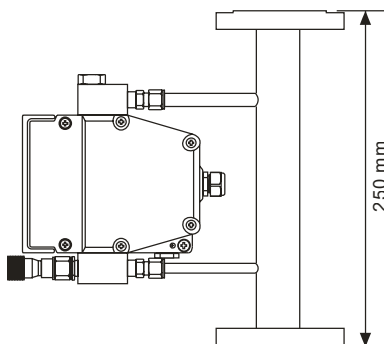
Local Indication



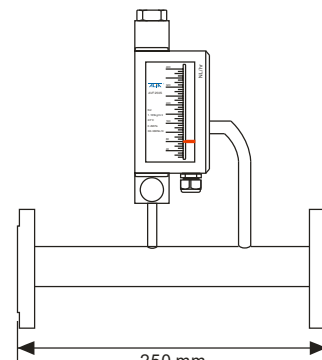
LCD Display



Bottom Side-Top Side

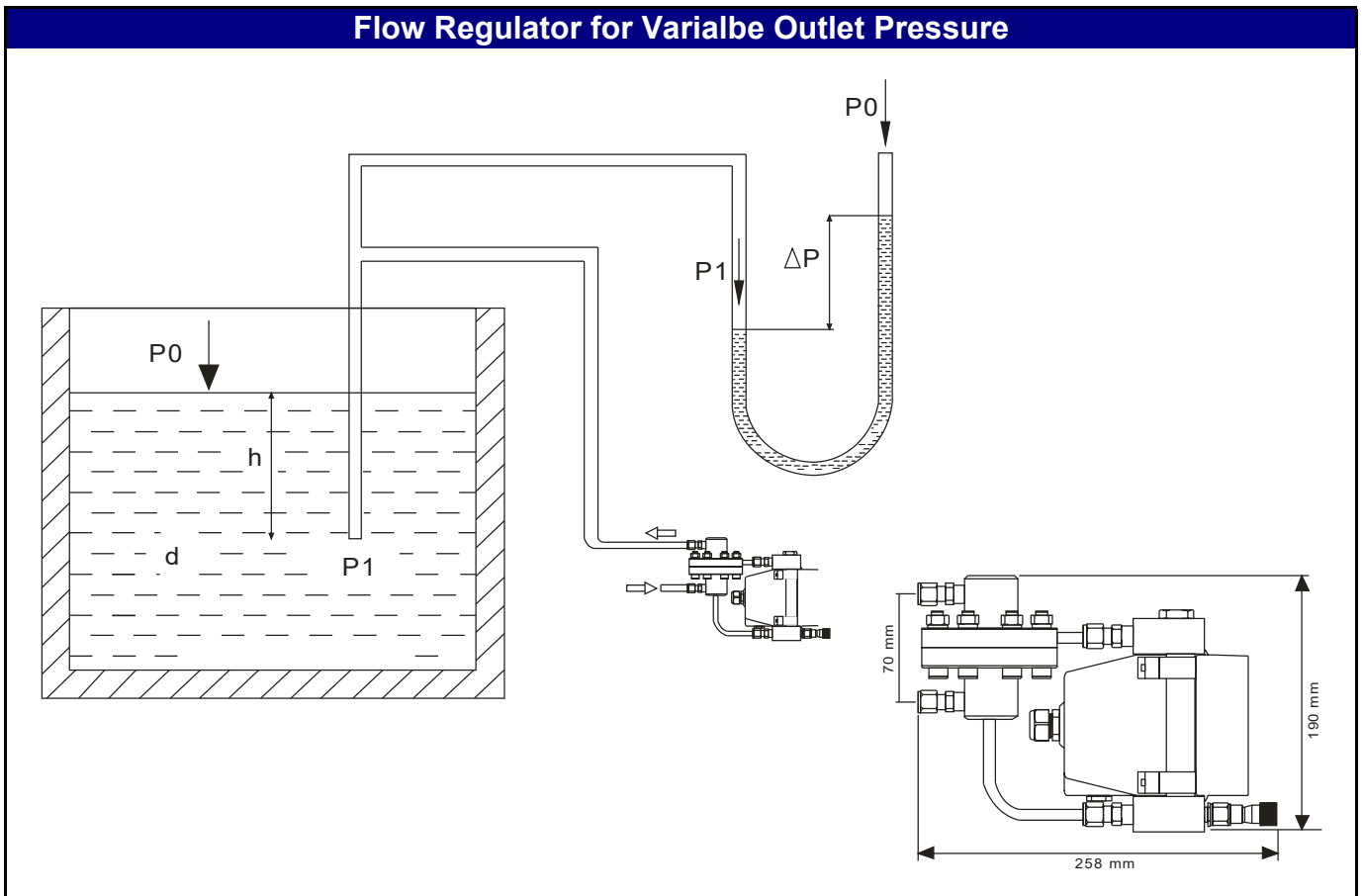
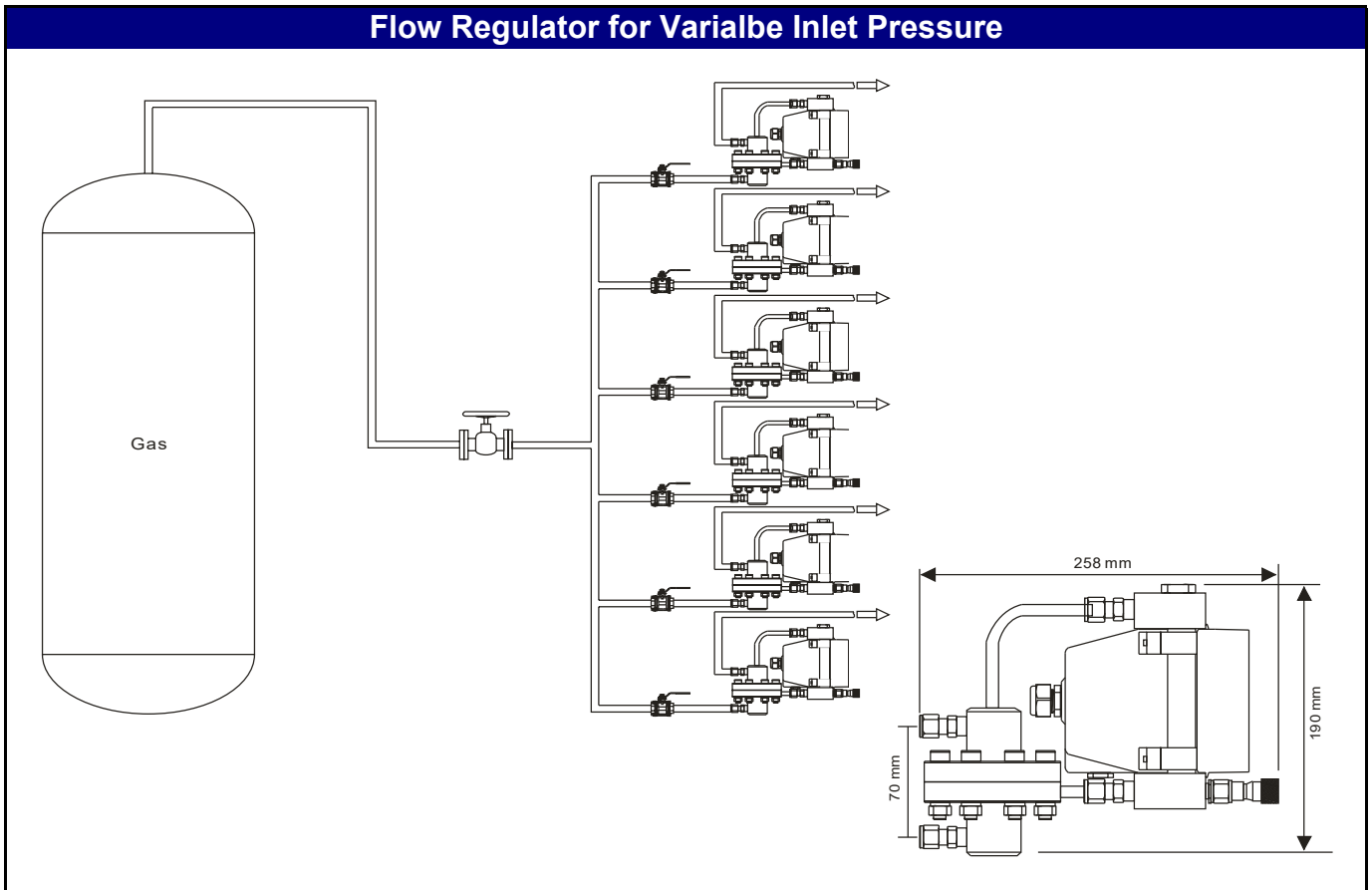


Bottom-Top (Flange Type)



Left-Right (Horizontal)

WITH FLOW REGULATOR



**MODEL SELECTION GUIDE**

| AVF250S Series                          |     |     |   |    |    |    |     |     |         |  |
|---|-----|-----|---|----|----|----|-----|-----|---------|--|
| Example: AVF250S-010-SLORR-BNN-VI-RI-C1 |     |     |   |    |    |    |     |     |         |  |
| AVF250S-                                | XXX | -XX | X | XX | -X | XX | -XX | -XX | -XX     | Description  |
| size                                    | 010 |     |   |    |    |    |     |     |         | 10 mm  |
| Material                                |     | -SL |   |    |    |    |     |     |         | Stainless Steel 316L   |
| Process Connection                      |     | O   |   |    |    |    |     |     |         | 1/4" NPTF  |
|   |     | P   |   |    |    |    |     |     |         | 1/2" NPTF  |
|   |     | Q   |   |    |    |    |     |     |         | 6 mm Compression Fittings  |
|   |     | R   |   |    |    |    |     |     |         | 8 mm Compression Fittings  |
|   |     | S   |   |    |    |    |     |     |         | 10 mm Compression Fittings   |
|   |     | T   |   |    |    |    |     |     |         | 12 mm Compression Fittings   |
|   |     | 1   |   |    |    |    |     |     |         | PN10   |
|   |     | 2   |   |    |    |    |     |     |         | PN16   |
|   |     | 3   |   |    |    |    |     |     |         | PN25   |
|   |     | 4   |   |    |    |    |     |     |         | PN40   |
|   |     | A   |   |    |    |    |     |     |         | ANSI 150#  |
|   |     | B   |   |    |    |    |     |     |         | ANSI 300#  |
|   |     | C   |   |    |    |    |     |     |         | ANSI 600#  |
|   |     | J   |   |    |    |    |     |     |         | JIS 10K  |
|   | K   |     |   |    |    |    |     |     | JIS 20K |  |
|   | L   |     |   |    |    |    |     |     | JIS 40K |  |
|   | Z   |     |   |    |    |    |     |     | Other   |  |
| Flow Direction                          |     | BT  |   |    |    |    |     |     |         | Bottom-Top   |
|   |     | RR  |   |    |    |    |     |     |         | Bottom Side-Top Side   |
|   |     | LR  |   |    |    |    |     |     |         | Left-Right (Horizontal)  |
|   |     | RL  |   |    |    |    |     |     |         | Right-Left (Horizontal)  |
| Function                                |     | -A  |   |    |    |    |     |     |         | Local Indication   |
|   |     | -B  |   |    |    |    |     |     |         | LCD Display with 4-20 mA Output                                      |
|   |     | -F  |   |    |    |    |     |     |         | Local Indication+One Point Alarm (2-Wire NAMUR or 3-Wire transistor) |
|   |     | -G  |   |    |    |    |     |     |         | Local Indication+Two Point Alarm (2-Wire NAMUR or 3-Wire transistor) |
| Protection Class                        |     | NN  |   |    |    |    |     |     |         | IP67   |
|   |     | IT  |   |    |    |    |     |     |         | Intrinsically Safe, Ex ia IIC T6 (4-20 mA or 2-Wire NAMUR)           |
| Valve Position                          |     | -NN |   |    |    |    |     |     |         | None   |
|   |     | -VI |   |    |    |    |     |     |         | On Inlet   |
|   |     | -VO |   |    |    |    |     |     |         | On Outlet  |
| Flow Regulator                          |     | -NN |   |    |    |    |     |     |         | None   |
|   |     | -RI |   |    |    |    |     |     |         | Flow Reuglator for Varialbe Inlet Pressure                           |
|   |     | -RO |   |    |    |    |     |     |         | Flow Regulator for Variable Outlet Pressure                          |
| Option                                  |     | -NN |   |    |    |    |     |     |         | None   |
|   |     | -C1 |   |    |    |    |     |     |         | HART Signal (Compatible) (With Function B Only)                      |
|   |     | -C2 |   |    |    |    |     |     |         | RS485 (MODBUS Protocol) (With Function B Only and without Ex ia)     |
|   |     | -PT |   |    |    |    |     |     |         | Cable Entry 1/2" NPTF  |
|   |     | -FP |   |    |    |    |     |     |         | Flow Regulator : Pressure > 2.5 MPa                                  |